



THE INTERNATIONAL GROUP, INC.
IGI EZ Form™
Pillar/Votive Candle Wax Blends

Specialty Wax Blend Name	Wax Category Melt Pt (°F/°C) or Congeal Pt (°F/°C)	Surface Appearance	Description
Pillar Blend PARAFFLEX 4625A	Paraffin Wax Blend 145°F/63°C	Matte	A hard specialty candle blend designed for the manufacture of molded scented pillar candles. Good mold release. Robust towards variable transport and storage temperatures. High fragrance loading and excellent hot/cold throw can be achieved.
Extrusion Blend PARAFFLEX 4721A	Paraffin Wax Blend 158°F/70°C	Matte	A specialty candle blend designed for the manufacture of large diameter (1 to 3") scented extrusion candles. Accepts colorants well. Robust towards variable transport and storage temperatures. High fragrance loading and excellent hot/cold throw can be achieved.
Overdip Blend PARAFFLEX 4793A	Paraffin Wax Blend 143°F/61°C	Semi-gloss	A specially formulated overdip for compression molded and extruded candles. Provides a hard, durable outer shell. Creates drip resistant candles. Accepts colorants well. Robust towards variable transport and storage temperatures. High fragrance loading and excellent hot/cold throw can be achieved.
Votive Blend PARAFFLEX 4794A	Paraffin Wax Blend 128°F/53°C	Matte	A medium-hard specialty candle blend designed for the manufacture of molded scented votive candles. Good mold release. Robust towards variable transport and storage temperatures. High fragrance loading and excellent hot/cold throw can be achieved.
Par/Veg Blend IGI 6028A	Paraffin/Vegetable Wax Blend 133°F/56°C	Matte	A medium-hard specialty pillar/votive candle blend designed for the manufacture of molded scented pillar or votive candles. Excellent mold release. Robust towards variable transport and storage temperatures. High fragrance loading and excellent hot/cold throw can be achieved with fragrances designed for vegetable waxes.
SP Votive Blend PARAFFLEX 4761	Paraffin Wax Blend 163°F/73°C	Matte	A very hard single-pour blend designed for the manufacture of molded scented votive candles with longer burn times. Good mold release. Extremely robust towards variable transport and storage temperatures. High fragrance loading and excellent hot/cold throw can be achieved.
Mottling Blend IGI 1274A	Paraffin Wax Blend 140°F/60°C	Mottled	A hard specialty blend used to achieve a mottled or snowflake/starburst look. Good mold release and maximum mottling can be obtained under optimal conditions. Need to protect against heat during transport and storage, as this may affect mottled appearance. Very good fragrance loading and hot/cold throw can be achieved.