

# THE INTERNATIONAL GROUP, INC.

85 Old Eagle School Road · P.O. Box 384 · Wayne, PA 19087 · (610) 687-9030 · Fax (610) 254-8548  
50 Salome Drive · Agincourt, Ontario, Canada M1S 2A8 · (416) 293-4151 · Fax (416) 293-0344

## PARAFFLEX® 4614A Product Information Sheet

<b>Product Description</b>	<i>PARAFFLEX 4614A</i> is specialty wax blend for scented pillar and other molded candles.
<b>Typical Properties</b>	<b>Congealing Point</b> (ASTM D938): 160°F (71.1°C) <b>Needle Penetration</b> (ASTM D1321 @77°F): 13 dmm <b>ASTM Color (D-156):</b> +19 <b>Appearance</b> (solid): Smooth, opaque
<b>Benefits</b>	<ul style="list-style-type: none"><li>• Controlled batch consistency</li><li>• Good mold release</li><li>• Accepts dyes and colors well</li><li>• Pre blended; no additives required</li></ul>
<b>Guidelines</b>	<ul style="list-style-type: none"><li>• Working/pouring temperatures should be in the range of 175-185°F.</li><li>• Typical fragrance oil retention of 8-10% by weight.</li></ul>
<b>Packaging, Product Form, and Storage Conditions</b>	Solid product should be stored at ambient room temperature in a clean, dry environment with the original packing. Bulk liquid product should use dedicated tanks and lines. Please contact IGI representative for additional storage details or alternate packaging forms..
<b>Technical Assistance and Customer Support</b>	<b>United States:</b> The International Group Inc 85 Old Eagle School Road Wayne, PA 1-800-852-6537 <b>Canada:</b> The International Group, Inc 50 Salome Drive Toronto, Canada M1S 2A8 1-800-561-3509

### WARRANTY DISCLAIMER STATEMENT

The information contained in this bulletin is based on tests which are believed to be reliable. As actual conditions of use may vary and are beyond the control of THE INTERNATIONAL GROUP, INC. the product's specified characteristics cannot be guaranteed and are offered solely for the buyers evaluation and verification. There are no warranties, representations or conditions, expressed or implied, of any kind, including, but limited to, merchantability or fitness for a particular purpose made by THE INTERNATIONAL GROUP, INC. or its officers, employees or affiliates, in connection with the sale of the products described in this bulletin. Accordingly, the purchaser and each user assumes all risks and liability in connection with their use of such products. Nothing contained herein is to be construed as permission, recommendation or inducement by THE INTERNATIONAL GROUP, INC. or its officers, employees or affiliates, to use any product or process so as to infringe or conflict with any patent. Further, it is the user's obligation to utilize this material in full compliance with health, safety and environmental regulations. THE INTERNATIONAL GROUP, INC. recommends that the Material Safety Data Sheet for this product be consulted prior to handling.