

THE INTERNATIONAL GROUP, INC.

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PARAFFLEX[®] 4627A

PARAFFLEX[®] 4627A is a smooth and creamy blend of petroleum derived waxes designed for manufacturing container candles of various sizes. PARAFFLEX[®] 4627A is formulated to facilitate “Single Pour” filling process, however, it is recommended that customers pre evaluate using their specific containers. Containers should be pre-warmed to a temperature between 122°F (50°C) and 140°F (60°C) for optimum results.

PHYSICAL PROPERTIES

TEST METHODS	ASTM METHOD	SPECIFICATIONS		TYPICAL
		Minimum	Maximum	
Congealing Point °F (°C)	D 938	120 (48.9)	130 (54.4)	125 (51.7)
Kinematic Viscosity, cSt @ 212°F (100°C)	D 445	8.0	12.5	10.5
Saybolt Color	D 6045	0	----	+17
Needle Penetration, dmm @ 77°F (25°C)	D 1321	150	210	165

FDA STATUS:

Please contact an IGI representative for information concerning the FDA status of this product.

4/18/06

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