

# THE INTERNATIONAL GROUP, INC.

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## PARAFFLEX® 4641A Product Information Sheet

<b>Product Description</b>	<i>PARAFFLEX 4641A</i> is specialty wax blend for scented pillar and other molded candles.
<b>Typical Properties</b>	<b>Congealing Point</b> (ASTM D938): 155°F (68.3°C) <b>Needle Penetration</b> (ASTM D1321 @77°F): 16 dmm <b>Appearance</b> (solid): Smooth, opaque
<b>Benefits</b>	<ul style="list-style-type: none"><li>• High melt point blend for the manufacturing of pillar and votive candles</li><li>• Controlled batch consistency</li><li>• Good mold release</li><li>• Accepts dyes and colors well</li><li>• Pre blended; no additives required</li></ul>
<b>Guidelines</b>	<ul style="list-style-type: none"><li>• Working/pouring temperatures should be in the range of 175-185°F.</li><li>• Typical fragrance oil retention of 8-10% by weight.</li></ul>
<b>Packaging, Product Form, and Storage Conditions</b>	Solid product should be stored at ambient room temperature in a clean, dry environment with the original packing. Bulk liquid product should use dedicated tanks and lines. Please contact IGI representative for additional storage details or alternate packaging forms..
<b>Technical Assistance and Customer Support</b>	<b>United States:</b> The International Group Inc 85 Old Eagle School Road Wayne, PA 1-800-852-6537 <b>Canada:</b> The International Group, Inc 50 Salome Drive Toronto, Canada M1S 2A8 1-800-561-3509

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