



# THE INTERNATIONAL GROUP, INC.

## MATERIAL SAFETY DATA SHEET

### SECTION 1 -- PRODUCT AND COMPANY IDENTIFICATION

Material <b>7000 SERIES PRODUCTS (EVACOTE®)</b> (See page 6 for a complete listing of 7000 series product numbers)		Revision date 15-Dec-11			
Previous revision date 23-Sep-11	File designation Series\7000	Material use Various			
Manufacturer's Name and issuing location <b>THE INTERNATIONAL GROUP, INC.</b>  50 SALOME DRIVE TORONTO, ONTARIO, CANADA M1S 2A8		<b>EMERGENCY PHONE NUMBER</b>  <b>416 - 293 - 4151 day &amp; night</b>  Issuer's phone number 416 - 293 - 4151			
<b>Manufacturing sites</b>					
50 Salome Dr. Toronto, ON Canada M1S 2A8	7106 Highway 146 North Baytown, TX 77520	2875 North Main St. Oshkosh, WI 54901	1100 East Main St. Titusville, PA 16354	45 Route 446 Smethport PA 16749	1140 Canal Boulevard Richmond, CA 94804

### SECTION 2 -- COMPOSITION / INFORMATION ON INGREDIENTS

No hazardous ingredients as defined by the Canadian Hazardous Products Act (BILL C70) or by OSHA 29 CFR 1910.1200.

Chemical name Not Applicable	Chemical family Not Applicable	CAS No. Not Applicable
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### SECTION 3 -- HAZARDS IDENTIFICATION

#### Emergency Overview

The material is a solid at room temperature exhibiting elevated temperature softening characteristics. Above its softening point, the material liquefies and flows more readily as the temperature increases. The material is used as a hot liquid for application purposes and requires caution in handling. At elevated temperatures well above the softening point and in contact with air, the generation of hydrocarbon vapors including possible oxidized products may be expected.

SKIN CONTACT	Contact with molten material can result in severe burns.
EYE CONTACT	Direct contact of molten product to the eyes will cause thermal burns and eye injury.
INHALATION	Breathing fumes in confined areas can cause respiratory discomfort and possible irritation.

#### Potential Health Effects

(HMIS Rating)

Fire Hazard: 1    Health Hazard: 0    Reactivity: 0    Personal Protection: See Section 8

**0 = MINIMAL 1 = SLIGHT HAZARD 2 = MODERATE HAZARD 3 = SERIOUS HAZARD 4 = SEVERE HAZARD**



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### SECTION 3 -- HAZARDS IDENTIFICATION (CONTINUED)

EYE CONTACT	Exposure to fumes, vapors or smoke from thermally degraded product can cause irritation to eyes.
INHALATION	Exposure to vapors, fumes, or smoke from molten material handled in confined areas can produce irritation of respiratory tracts, and possible physical discomfort to sensitive individuals.
INGESTION	This material is essentially inert and non-toxic. Regardless of this the material should be handled with care and not be ingested or put in mouth.
SKIN	Skin contact with molten material can cause severe burns.

### SECTION 4 -- FIRST AID MEASURES

EYES	Exposure to fumes, vapors or smoke of over heated product can result in irritation to eyes. Direct contact of the molten material will cause eye injury and burns. When handling molten material eye shields must be worn at all times. Should an accident occur, flush eyes with generous amounts of water for at least 15 minutes. Administer prompt first aid measures. <b>Call a physician to attend to the injury.</b>
SKIN	Exposure to fumes, vapors or smoke of thermally degraded product can result in irritation to skin. Direct contact of the molten material will cause injury and burns. For burns apply running water injured area for 15 minutes. Do not attempt to remove any material bonded to skin. <b>Call a physician to attend to the injury.</b>
INHALATION	Remove individual to a well ventilated area for fresh air and <b>call a physician if respiratory symptoms warrant medical attention.</b>
INGESTION	Material is not acutely toxic by ingestion. <b>If material is ingested, do not induce vomiting. Call a physician.</b>

### SECTION 5 -- FIRE FIGHTING MEASURES

Flammability YES [ X ] NO [ ]	If yes, under which conditions? Will support a flame above flash point.	
Means of extinction Use water fog, foam, dry chemical or CO <sub>2</sub> extinguisher. Do not use direct water stream.		
Special procedures Use water to keep containers cool.		
<b>FIRE and EXPLOSION DATA</b>		
Flash point (ASTM D92) > 200°C	Upper explosion limit (% by volume) 7.0%	Lower explosion limit (% by volume) 0.9%
Auto ignition temperature Not Available	TDG flammability classification Not Dangerous	Hazardous combustion products CO <sub>2</sub> , CO (See Section 10)



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Sensitivity to impact Not Applicable	Rate of burning Not Applicable	Explosive power Not Applicable	Sensitivity to static discharge Not Applicable
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### SECTION 6 -- ACCIDENTAL RELEASE MEASURES

SPILLS OR LEAKS	Handle as a thermoplastic. With molten spills, allow the material to solidify and cool. Keep material out of sewers and watercourses by diking or impounding. Recover and place into appropriate containers for recycling or disposal, according to prevailing local, state and federal laws.
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### SECTION 7 -- HANDLING AND STORAGE

When kept in molten state, inert gas blanketing may be used to avoid material degradation. As a solid, avoid contamination by keeping in closed containers.

### SECTION 8 -- EXPOSURE CONTROLS / PERSONAL PROTECTION

This material will be utilized in molten form. Proper protective splash resistant clothing, thermal gloves, splash resistant shoes, and eye shields must be worn to prevent injury. Use molten material in well ventilated areas (local exhaust or hood). When working in confined areas, use of appropriate respiratory gear is recommended.

### SECTION 9 -- PHYSICAL AND CHEMICAL PROPERTIES

Appearance White to dark amber	Odor None - strong petroleum odor	Physical state Solid @ 25°C	pH Not Applicable
Vapor pressure (mm Hg) < 0.01 @ 25°C	Vapor density (air = 1) > 5	Boiling point (IBP) > 300°C	Solubility in water (20°C) < 0.1%
Evaporation rate (Butyl acetate =1) < 0.01	Freezing point Not Applicable	Volatiles (By volume) < 1.0%	Specific gravity (25°C) 0.90-0.96
Coeff. water / oil distribution < 0.01	Melt point 46-125°C	Molecular weight Not Defined	Odor threshold (PPM) Not Available

### SECTION 10 -- STABILITY AND REACTIVITY

Chemical stability YES [X] NO [ ]	If no, which conditions?
Compatibility with other substances YES [ ] NO [X]	If NO, which ones? Strong oxidizing agents, eg., peroxides, chlorine
Reactivity, and under what conditions Stable	
Hazardous decomposition products Carbon dioxide, carbon monoxide, acetic acid* and other products such as aldehydes and ketones depending on conditions of oxidation. *Under excessive heating (over 200 °C)	

### SECTION 11 -- TOXICOLOGICAL INFORMATION

Carcinogenicity Classification		Route of Entry	
IARC : Not listed	ACGIH: Not listed	Skin contact [ X ]	Inhalation acute [ X ]
OSHA: Not listed		Skin absorption [ ]	Inhalation chronic [ X ]
NTP : Not listed		Eye contact [ ]	Ingestion [ ]



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### Effects of acute exposure to material

Wax fumes have been reported to be irritating to the respiratory tract, especially to sensitized persons. Molten product could cause thermal burns on contact with the skin.

### Effects of chronic exposure to material

In rats, chronic ingestion has shown accumulation in target organs (liver, spleen) with associated nonspecific immune response.

LD <sub>50</sub> of material: Specify species & route Not Available	LC <sub>50</sub> of material: Specify species Not Available	Exposure limit of material TLV/TWA 2 mg/m <sup>3</sup> for paraffin wax fume (A.C.G.I.H)	Irritancy of material TLV set to prevent irritancy
Sensitizing capability of material Not known	Carcinogenicity / Mutagenicity of material Not carcinogenic by studies to date. Ames negative.	Reproductive effects of material None known.	Synergistic materials None known.

### SECTION 12 -- ECOLOGICAL INFORMATION

Material is not considered harmful to the environment. Nevertheless, material from spills and other generated waste must be disposed of properly in conformance with all local, state and federal laws.

### SECTION 13 -- DISPOSAL CONSIDERATIONS

This material is not a RCRA hazardous waste material. Follow local regulatory laws for proper disposal.

### SECTION 14 -- TRANSPORT INFORMATION

DOT proper shipping name	Not regulated
DOT hazardous classification	Not Applicable
DOT Haz. Mat table 172.101	Not listed
DOT appendix to sec. 172.101	Not listed
DOT labels required	None
DOT placards required	None for solid product. None for molten product shipped under 212°F/100°C. Hot molten product shipped over 212°F/100°C requires a class 9 "HOT" placard Bill of lading must carry the statement: Elevated temperature material, liquid, N.O.S. 9, UN3257, III (WAX).
TDG classification	Not controlled under TDG (Canada).

### SECTION 15 -- REGULATORY INFORMATION

FDA status	See product's technical information sheet.
CERCLA reportable quantity	This material is not reportable under 40 CFR Part 302.4.
OSHA hazardous chemicals	None according to 29 CFR 1910.1200.
RCRA	This material is not a RCRA hazardous waste.
SARA status	Sections 311 and 312: Not Applicable Section 313: None



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TSCA status	This product, or its ingredients as a mixture, appears on the toxic substances control act inventory.
WHMIS status	This is not a controlled material as defined by the Canadian Hazardous Products Act (Bill C70).
California Proposition 65 list	Carcinogens: None, Adverse reproductive effects: None
Massachusetts Substance list	None
New Jersey Haz. Substance list	None
Pennsylvania Haz. Substance list	None
Canadian DSL status	Listed
CONEG	In compliance

### SECTION 16 -- OTHER

Source used:

A.C.G.I.H. (Documentation of threshold values), RTECS, IARC Monographs, Oxford Toxicology Forum, Special Meeting on Hydrocarbons, Supplier Information.

Prepared by  
I. Davie

Signature  
*Ian Davie*

#### Disclaimer

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<b>PRODUCT NUMBER</b>	<b>PRODUCT NUMBER</b>	<b>PRODUCT NUMBER</b>
7001A	7250A	7477B
7002A	7255A	7477C
7003A	7271A	7478A
7004A	7272A	7480A
7005A	7273A	7480B
7006A	7283A	7488A
7008A	7284A	7492A
7010A	7286A	7509A
7010B	7288A	7532A
7012A	7291A	7536A
7013A	7292A	7542A
7014A	7292B	7547A
7015A	7292C	7547B
7016A	7292D	7549A
7020A	7292E	7552A
7024A	7292F	7555A
7032A	7292G	7567A
7032B	7292H	7575A
7034A	7292S	7594A
7038A	7293A	
7044A	7294A	
7048A	7295A	
7058A	7299A	
7065A	7401A	
7077A	7403A	
7079A	7404A	
7079B	7405A	
7089A	7407A	
7089B	7407B	
7094A	7408A	
7094B	7410A	
7094C	7411A	
7094D	7413A	
7094E	7414A	
7201A	7416A	
7203A	7416B	
7205A	7417A	
7205B	7421A	
7205C	7423A	
7206A	7423B	
7210A	7424A	
7216A	7430A	
7216B	7431A	
7224A	7439A	
7232A	7448A	
7237A	7460A	
7237B	7474A	
7243A	7477A	